

# Work Order ID 64263

Wednesday, December 01, 2010 10:04:29 A



Page 1

Item ID: D205-579-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Dual Battery Rack

Start Date: 12/1/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/17/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

*mrf*

Date:

*10/12/01*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D204/5-579	Rev B

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP205-579-015

CHG002

*8/10/12/21*

*OK for BG 10/12/21*

101 0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*10/12/2 12 SP*

110 0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*8/10/12/21*



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 64263**

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Item ID: D205-579-015

Accept

Setup Start

Revision ID:

Stop

Item Name: Dual Battery Rack

Start Date: 12/1/2010 Start Qty: 1.00

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Required Date: 12/17/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD205-579-015

Location: 51PPP Rev: D

10/12/21 sf

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

OK 10/12/22

10/12-22  
①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

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Work Order ID: 64263

Parent Item: D205-579-015

Parent Item Name: Dual Battery Rack

Start Date: 12/1/2010

Required Date: 12/17/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B As per Rev B 06-03-07 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2121  
Clamp

Manufactured No

101

Each

4.0000

4

4

Location

Loc Qty

Loc Code

ST006

4

22656

4

D3247-1  
Angle

Manufactured No

101

Each

1.0000

4

4

Location

Loc Qty

Loc Code

ST180

1

21809

1

D3249-1  
Top

Manufactured No

101

Each

6.0000

1

1

Location

Loc Qty

Loc Code

ST145

6

25743

6

D3250-1  
Back

Manufactured No

101

Each

6.0000

1

1

Location

Loc Qty

Loc Code

ST145

6

25744

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 64263

Parent Item: D205-579-015

Parent Item Name: Dual Battery Rack

Start Date: 12/1/2010

Required Date: 12/17/2010

Start Qty: 1.00

Required Qty: 1.00

D3251-041



Center Divider

Manufactured No

101

Each

1.0000

1

1



10/12/25

Location

Loc Qty

Loc Code

ST145

1

43078

1

D3252-1



Large Shelf

Manufactured No

101

Each

1.0000

1

1



10/12/25

Location

Loc Qty

Loc Code

ST145

1

43111

1

D3253-1



Small Shelf

Manufactured No

101

Each

0.0000

1

1



B64829 10/10/2010

D3254-041



Side (LH)

Manufactured No

101

Each

1.0000

1

1



10/12/25

Location

Loc Qty

Loc Code

ST145

1

21809

1

D3254-2



Side (RH)

Manufactured No

101

Each

1.0000

1

1



10/12/25

Location

Loc Qty

Loc Code

ST145

1

43112

1

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 64263

Parent Item: D205-579-015

Parent Item Name: Dual Battery Rack

Start Date: 12/1/2010

Required Date: 12/17/2010

Start Qty: 1.00

Required Qty: 1.00

D3261-1

Manufactured No

101

Each

8.0000

1

1



Battery Case Tray



10/12/25

## Location

## Loc Qty

## Loc Code

ST145

8

43079

8

MS20470AD4-5

Purchased

No

101

Each

444.0000

212

212



Rivet, Universal Head



10/12/25

## Location

## Loc Qty

## Loc Code

ST309

407

114761

407

ST319

37

111916

37

MS20470AD4-7

Purchased

No

101

Each

2,469.000

17

17



Rivet, Universal Head



10/12/25

## Location

## Loc Qty

## Loc Code

ST320

2469

112492

73

115996

1096

116081

1300

17

30  
x6  
180  
212

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Shop Packet Print

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## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-579-015 Dual Battery Rack Kit	22.3 lb 10.15 kg	0.0 in 0.0 m	0.0 in lb 0.0 m kg	10.5 in 0.27 m	234.2 in lb 2.74 m kg

## 5.0 PARTS LIST

-015	Part Number	Description
X	D205-579-015	DUAL BATTERY RACK KIT
4	D2121	CLAMP ASSEMBLY
4	D3247-1	ANGLE
1	D3249-1	TOP
1	D3250-1	BACK
1	D3251-041	CENTRE DIVIDER
1	D3252-1	LARGE SHELF
1	D3253-1	SMALL SHELF
1	D3254-041	SIDE (LH)
1	D3254-2	SIDE (RH)
1	D3261-1	BATTERY CASE TRAY
212	MS20470AD4-5	RIVET
17	MS20470AD4-7	RIVET